

HONDA

SETNR.:

STANDARD	23S03
HEAVY DUTY	23S03H

page 1

Civic, Shuttle, CRX	84-87
Integra	86-
Accord incl. Aerodeck	86-89

page 2

Civic, Shuttle, CRX	88-
Civic	92-
Accord	90-

PARTS (2x)

- (1) auxiliary spring
- (2) spring seat tube + bellow
- (3) spring seat centring ring
- (4) rubber ring
- (5) spring seat (4 per set)
- (6) tube part
- (7) bumpstop
- (8) centring washer
- (9) steel cap
- (C) original distance collar

INSTRUCTIONS page 1

1. Remove strut (welded nut at the bottom).
2. Remove main spring.
3. For easier removing the original distance collar(C): drill a 2-3 mm hole just through the 2 marking points. Do not damage the threaded piston rod stem.
4. Remove dust cover and bumpstop.
5. Parts to be installed, see drawing:

Left hand side:

Remove bumpstop rebound cap (ϕ 48 mm) from shock absorber tube.
 Reduce original ring of piston rod stem from ϕ 16 to ϕ 15 mm to make sure the rebound cap can be removed.

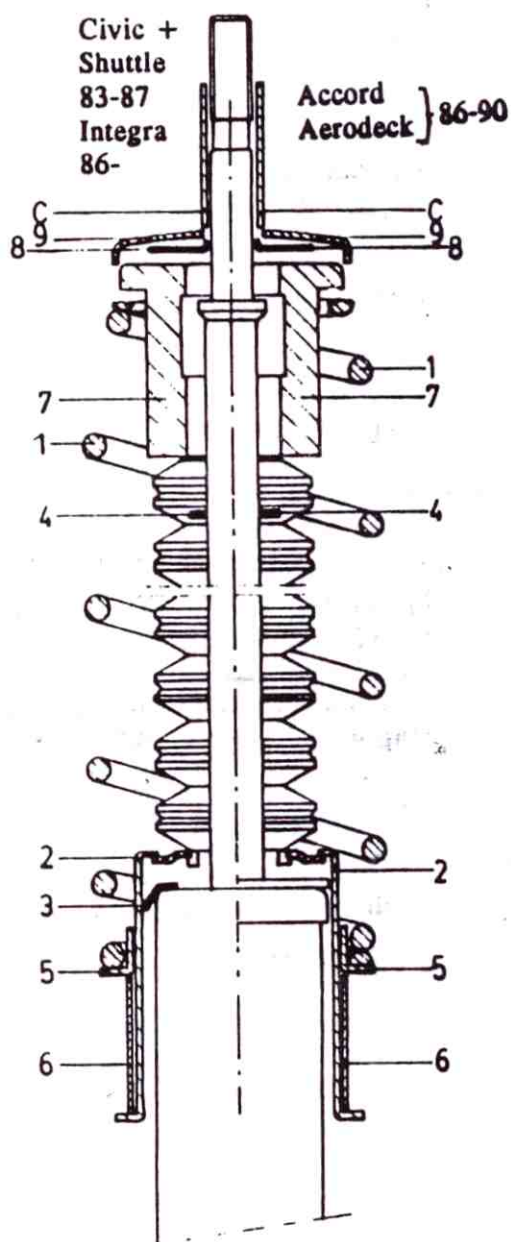
Install spring seat centring ring(3), rubber ring(4), spring seat tube(2) with tube part(6) and 1 spring seat(5).

Right hand side:

Spring seat centring ring(3) not to be used.
 Install rubber ring(4), spring seat tube(2) with tube part(6) and 1 spring seat(5).

Install auxiliary spring(1), bumpstop(7), centring ring(8) with collar up, steel cap(9) re-install the original distance collar(C).

6. Re-install strut.



HONDA

Civic, Shuttle, CRX 88-
 Civic 92-
 Accord 90-

PARTS (2x)

- (1) auxiliary spring
- (2) spring seat tube + bellow
- (3) spring seat centring ring
- (4) rubber ring
- (5) spring seat (4 per set)
- (6) tube part
- (7) bumpstop
- (8) centring washer (not to be used)
- (9) steel cap
- (A) original ring
- (B) original washer

INSTRUCTIONS page 2

1. Remove strut (welded nut at the bottom).
2. Remove dust cover and bumpstop.
Do not remove main spring.

3. Parts to be installed, see drawing:

Left hand side:

Spring seat centring ring(3) not to be used.
 Spring seat tube(2) with tube part(6) and 2
 spring seats(5).

Right hand side:

Install spring seat centring ring(3), rubber
 ring(4), spring seat tube(2) with 1 spring
 seat(5).

 Install auxiliary spring(1), bumpstop(7), steel
 cap(9), re-install the original ring(A) and
 washer(B). Centring ring(8) not to be used.

4. Re-install strut.

