

GRAYSTON ENGINEERING LIMITED

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CARSUPPORT

STANDARD

HEAVY DUTY

30A03

30A03H

MAKE: Bedford TYPE:

YEAR:

Astramax

84-

Opel

Kadett E

Combo (Van)

84-93

Opel

Corsa

Combo (Van)

93-

PARTS (x2)

- (1) upper bracket L/R
- (2) rubber bumpstop (4 per set)
- (3) auxiliary spring
- (4) lower bracket L/R

INSTRUCTIONS

- Jack up car until rear wheels are off the ground.
- Loosen original nut(A) partially and install L/R lower bracket(4) in front of the rear axle on the leaf spring as shown. See Fig. 1.
 Tighten the original nut(A).
- Install L/R upper bracket(1) on the chassis member.
- Place auxiliary spring(3) with 2x rubber(2) between lower bracket(4) and upper bracket(1).

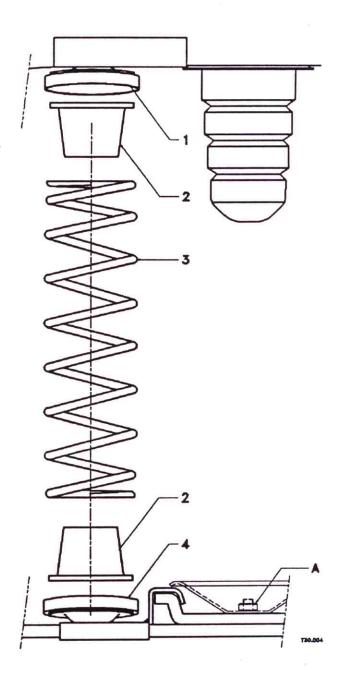
Slide bracket(1) as far as possible towards the rear, against the original bumpstop seat.

5. Cars with loadsensing brake valve:

After fitting or removing the auxiliary springs check and adjust the loadsensing brake valve as per Opels manual:

Place the car on a level surface with fuel tank less than half full, with spare wheel and accessories.

Adjust bracket until the spring(D) is in neutral position i.e. no tension, see Fig. 2.



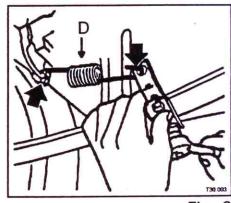


Fig. 2