

GRAYSTON ENGINEERING LIMITED

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STANDARD

51A02

HEAVY DUTY

51A02H

EXTRA HEAVY DUTY

51A02E

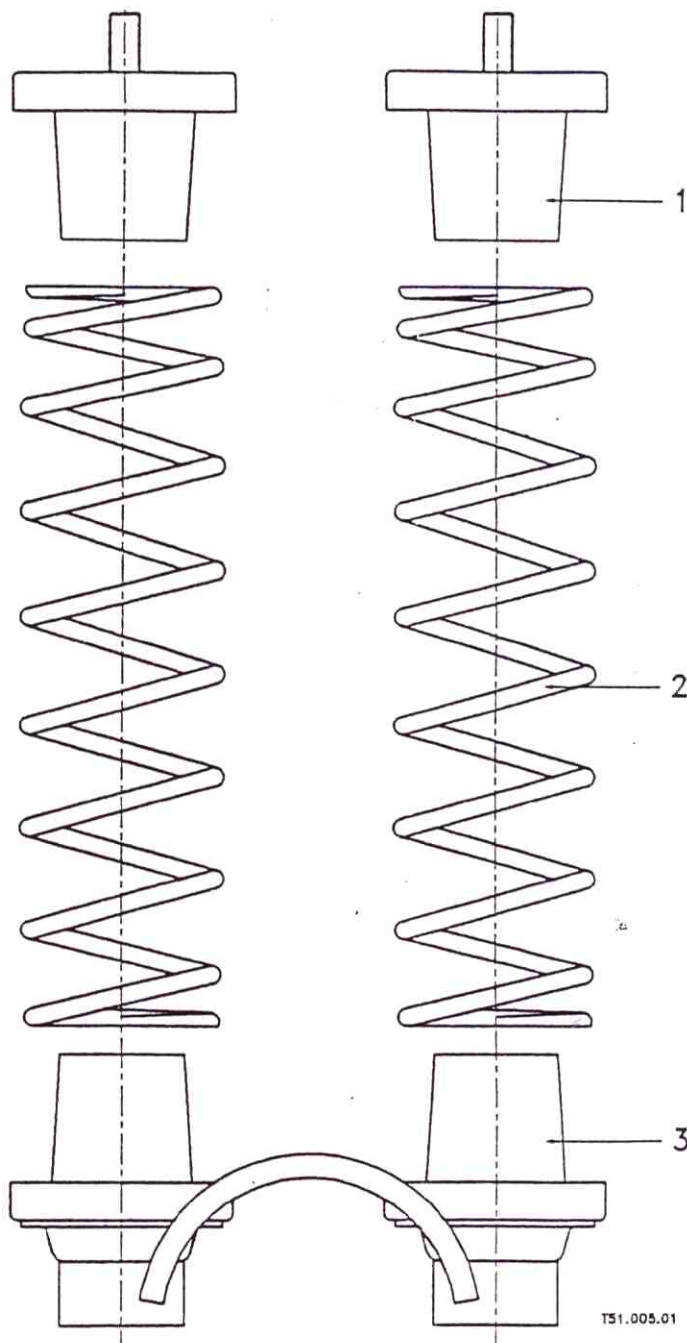
MAKE:	TYPE:	YEAR:
FIAT	Ducato	81-94
FIAT	Talento	91-
CITROËN	C25	81-94
PEUGEOT	J5	82-94
TALBOT	Express	81-

PARTS

- (1) 4x auxiliary spring
- (2) 2x bracket + bumpstops
- (3) 4x upper spring seat + bumpstop
- (4) 1x brake adjuster plate

INSTRUCTIONS

1. Jack up car until rear wheels are off the ground.
2. Remove original bumpstops.
3. Place bracket(2) onto bumpstop rebound plates of the rear axle.
4. Push auxiliary springs(1) over bracket bumpstops(2), bumpstops(3) on top and position the studbolts into the holes of the original bumpstops.
5. Lower the vehicle.
6. Adjusting load sensing brake valve:
see page R51.003



T51.005.01

Adjustment loadsensing brake valve:

Instruction R51.003

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The car is equipped with a loadsensing brake valve (ALR).
The original brackets has to be extended with the Carsupport adjuster plate(4).
See table and drawing for the right hole (A, B, C or D).

FIAT Ducato	FIAT Talento	CITROËN C25	PEUGEOT J5	TALBOT Express	SET 51A02	SET 51A02H	SET 51A02E
1000 kg	all	1000 kg	1000 kg	1000 kg	hole A	hole B	— 1)
1400 kg	—	1400 kg	1400 kg	1400 kg	hole A	hole B	hole C ²⁾
1800 kg	—	1800 kg	1800 kg	1800 kg	— 2)	hole C	hole-D ²⁾

1) Not allowed

2) Minimal weight on rear axle 1.150 kg

