

CARSUPPORT	<u>STANDARD</u> 51B02	<u>HEAVY DUTY</u> 51B02H	<u>EXTRA HEAVY DUTY</u> 51B02E
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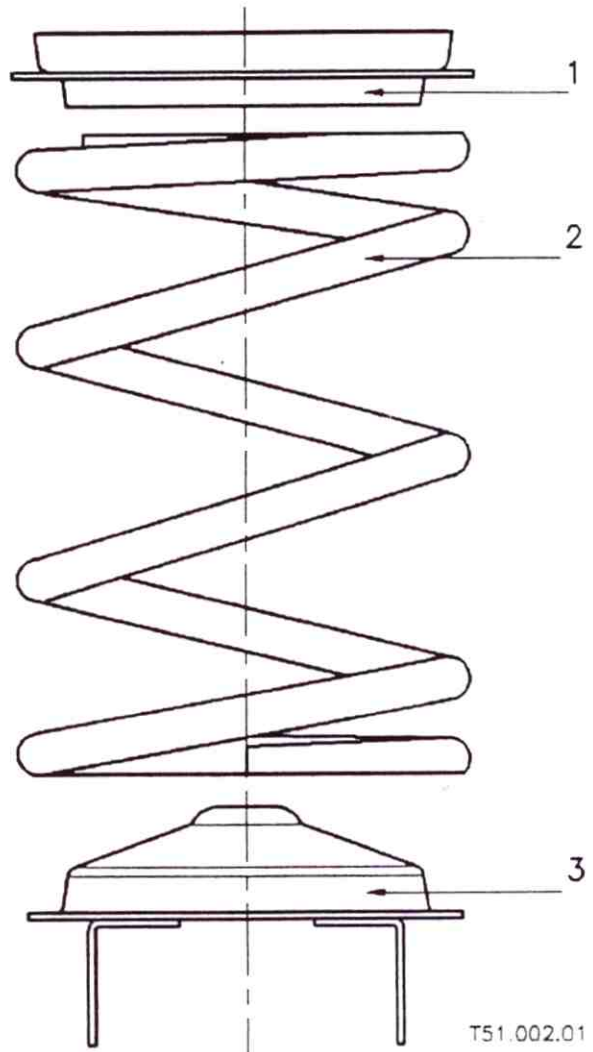
<u>MAKE:</u>	<u>TYPE:</u>		<u>YEAR:</u>
CITROËN	JUMPER	27, 31, 35	1994-2002
FIAT	DUCATO	10, 14, 18	1994-2002
PEUGEOT	BOXER	270, 310/320, 350	1994-2002

PARTS

- (1) 2x upper spring seat
- (2) 2x auxiliary spring
- (3) 2x lower spring seat
- (4) 1x brake adjuster plate

INSTRUCTIONS

1. Disconnect lower end of rear shock absorbers.  
 Jack up car until rear wheels are off the ground.
2. Temporarily remove original bumpstop.  
 Place lower seat(3) onto the leaf spring between the U-bolts.
3. Place a jack between the leaf spring and the chassis.  
 Jack down the leaf spring so that helper spring(2) and upper seat(1) can be fitted.
4. Spray top of bumpstop with silicon spray and re-install the original bumpstop together with helper spring(2) and upper seat(1).
5. Remove the jack, lower the car and reconnect rear shock absorbers
6. Adjusting load sensing brake valve:  
 see page R51.001



T51.002.01



**Adjustment loadsensing brake valve:**

Instruction R51.001

MAKE:	TYPE:	YEAR:
CITROËN	JUMPER 27, 31, 35	1994-2002
FIAT	DUCATO 10, 14, 18	1994-2002
PEUGEOT	BOXER 270, 310/320, 350	1994-2002

The car is equipped with a load sensing brake valve.  
The original brackets has to be extended with the Carsupport adjuster plate(4).  
See tabel and drawing.

CITROËN C25	FIAT Ducato	PEUGEOT J5	SET 51B02	SET 51B02H	SET 51B02E
27	10	270	hole A	hole B <sup>2)</sup>	— <sup>1)</sup>
31	14	310/320	hole A	hole B	hole C <sup>3)</sup>
35	18	350	— <sup>1)</sup>	hole C	hole D <sup>3)</sup>

- 1) Not allowed
- 2) Minimal weight on rear axle 1.000 kg
- 3) Minimal weight on rear axle 1.150 kg

